

PRELIMINARY AMENDMENT  
USSN: 10/602,893

**AMENDMENTS TO THE SPECIFICATION**

**Page 13, paragraph 11, which bridges over to page 14:**

Figs. ~~18a to 18e~~ 18a and 18b are cross section views illustrating a shoe component according to the 14th embodiment of the present invention; and

**Page 28, paragraph 6, which bridges over to page 29:**

Embodiment 14 shown in Figs. ~~18a to 18e~~ 18a and 18b is a modification of Embodiment 6. A flat film type material is processed into a preform having a stereographic shape through a molding process, and the preform is perforated with a desired pattern. In detail, a roll milled film type material is preformed into a product shape through the processes including a vacuum suction or molding, and thus-obtained preform is perforated with a desired pattern. The resultant structure is accommodated into a molding die. Subsequently, a pattern forming material is inserted into a bottom material. Other processes are the same with the above-described processes, and detailed description thereof will be omitted. Embodiment 14 also permits a combination of a pattern perforation material and a bottom material, and insertion of the resultant structure into a molding die. The method described with reference to Embodiment 14 is appropriate for the case where a need exists for formation of a pattern at the accurate position of the side surface or curved surface of the product.